



Lead-Free Current Sensing Resistors

RLS Series (Halogen-Free)

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1. Scope :

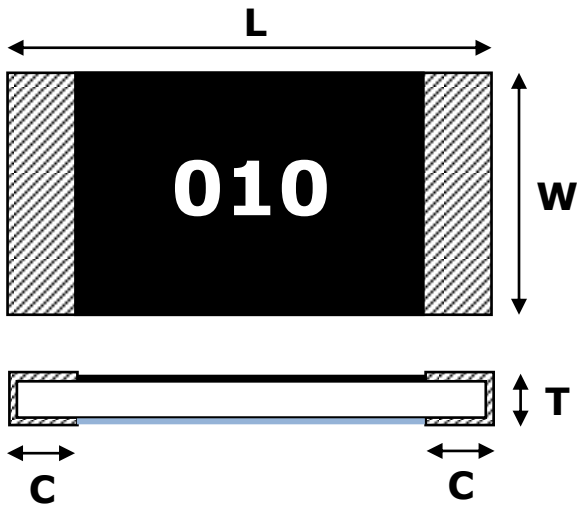
This specification applied to the products of Lead-Free current sensing resistor of metal foil for Lead-Free RLS series manufactured by TA-I TECHNOLOGY CO.,LTD.

2. Type Designation :



Series No.	Tolerance	Packaging	Power	Resistance
06→0603 10→0805 12→1206 25→2512	F = ± 1% G = ± 2% J = ± 5%	T=Paper E=Embossed	B = 0.125W A = 0.25W S = 0.5 W I = 0.75W C = 1 W E = 2W	R005=5 mΩ R0065=6.5 mΩ R010=10mΩ

3. Dimension :



3.1 Marking

For 0805 to 2512:

Resistance value is expressed by 3 digits.

E.G.:

005 = 0.005Ω = 5 mΩ

010 = 0.010Ω = 10mΩ

6.5 = 0.0065Ω = 6.5 mΩ

For 0603: No Marking.

UNIT: mm

Series		L	W	C	T
RLS06	$5 \leq R \leq 20$	1.60±0.20	0.80±0.20	0.40±0.20	0.60±0.20
	$3 \leq R < 5$			0.55±0.20	
RLS10		2.00±0.20	1.25±0.20	0.40±0.30	0.70±0.20
RLS12		3.20±0.20	1.60±0.20	0.50±0.30	0.70±0.20
RLS25		6.40±0.20	3.20±0.20	0.90±0.20	0.70±0.20



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4. Features:

Series	Size	Power (W)	Resistance Value	Operation Temperature Range	TCR	Tolerance
RLS06	0603	0.50	3 ~ 20 mΩ	-55°C ~+155°C	±50ppm/°C	±1% ±2% ±5%
RLS10	0805	0.75	5 ~ 30 mΩ			
RLS12	1206	1.0	5 ~ 40 mΩ			
RLS25	2512	2.0	5 ~ 10 mΩ			

5. Reliability Tests:

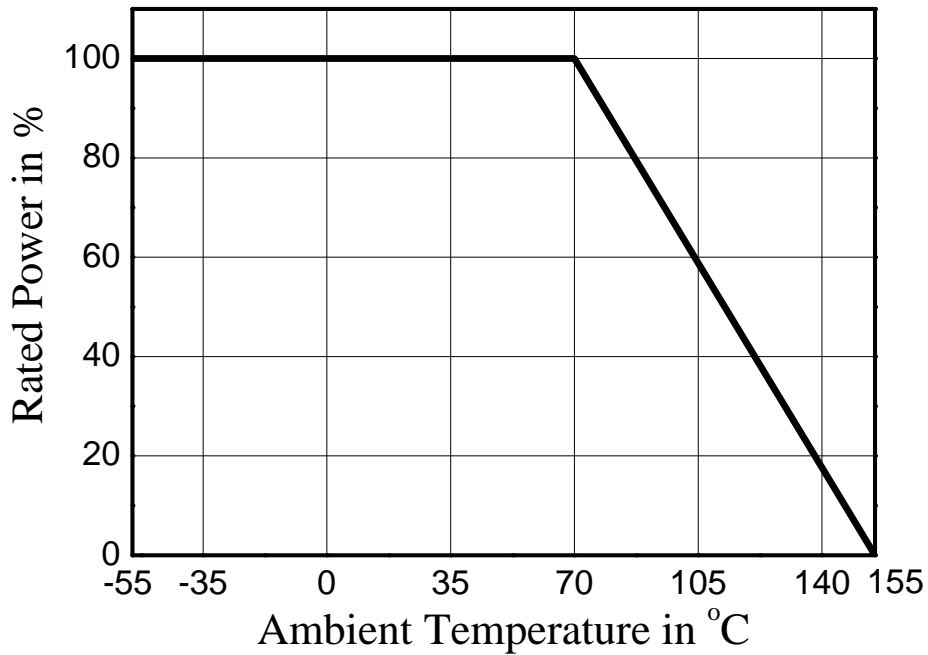
Test Items	Reference standard	Condition of Test	Test Limits
Temperature Coefficient of Resistance	IEC60115-1-4.8 JIS-C5201-4.8	+25°C ~ +125°C	Refer 4.0
Load Life	IEC60115-1-4.25.1 JIS-C5201-4.25.1	1000hours at rated power, 70°C, 1.5hours "ON", 0.5hour "OFF"	< ±1%
Short Time Overload	IEC60115-1-4.13 JIS-C5201-4.13	5 X rated power for 5s	< ±1%
Moisture no Load	IEC60115-1- 4.24.2.1a) JIS-C5201- 4.24.2.1a)	85°C, 85%RH, 1000hrs	< ±1%
Temperature cycle	IEC60115-1-4.19 JIS-C5201-4.19	-55°C & +155°C, 100cycle, 15min per extreme condition	< ±1%
Resistance to Soldering Heat	IEC60115-1-4.18 JIS-C5201-4.18	260±5°C for 10±1 sec	< ±0.5%
Solderability	IEC60115-1-4.17 JIS-C5201-4.17	245±5°C, 2±0.5sec	At least 95% of surface area of electrode shall be covered with new solder
High Temperature Exposure	IEC60115-1- 4.23.2 JIS-C5201-4.23.2	155°C, 1000hrs	< ±1%
Low Temperature Storage	IEC60115-1- 4.23.4 JIS-C5201-4.23.4	-55°C, 1000hrs	<±1%
Substrate Bending	IEC60115-1-4.33 JIS-C5201-4.33	Bending width 2mm	< ±0.5%
Insulation Resistance	IEC60115-1-4.6 JIS-C5201-4.6	100V DC for 1 minute	>100 MΩ



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5.1 Derating Curve



5.2 Rated Current & Voltage

The rated Current and Voltage are calculated by the following formula:

$$I = \sqrt{P \div R}$$

$$V = \sqrt{P \times R}$$

I: Rated Current (A)

V: Rated Voltage (V)

P: Rated Power (W)

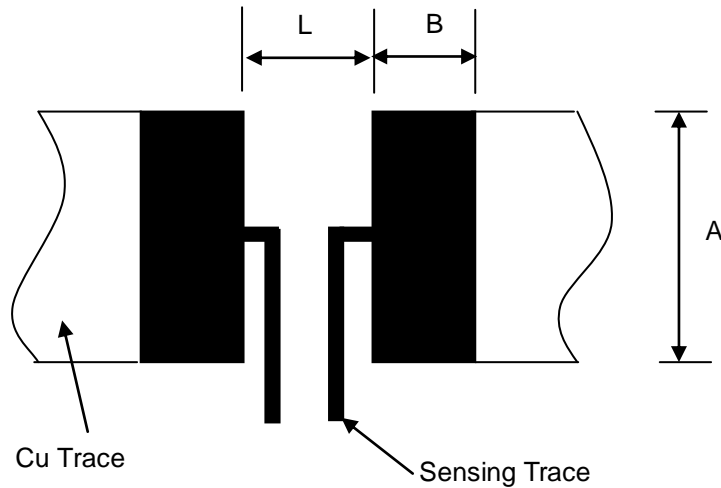
R: Resistance Value (Ω)



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6. Recommended Solder Pad Dimension



Unit: mm

Series	Resistance (mΩ)	A	L	B
RLS06	$3 \leq R \leq 20$	1.0	0.6	1.1
RLS10	$5 \leq R \leq 30$	1.4	1.2	1.0
RLS12	$5 \leq R \leq 30$	1.8	1.6	1.55
	$R = 40$	1.8	2.2	1.35
RLS25	$5 \leq R \leq 10$	4.0	4.1	2.1

*1.The copper foil minimum thickness of PCB needs 3 oz.

*2.PCB Dimension Tolerance is +/-0.1mm.

*3.The Resistance will change slightly after soldered, it is depend on PCB PAD size deign and it's necessary to consider the effect of the resistance increase or decrease.



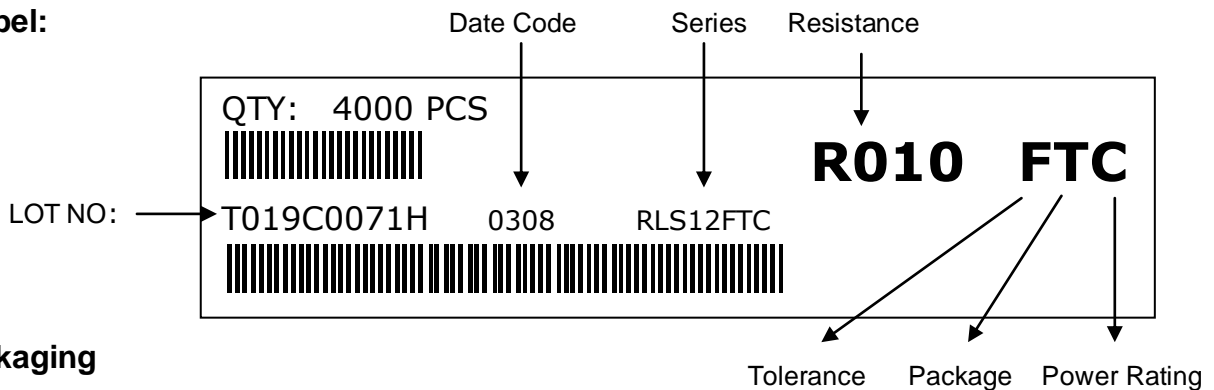
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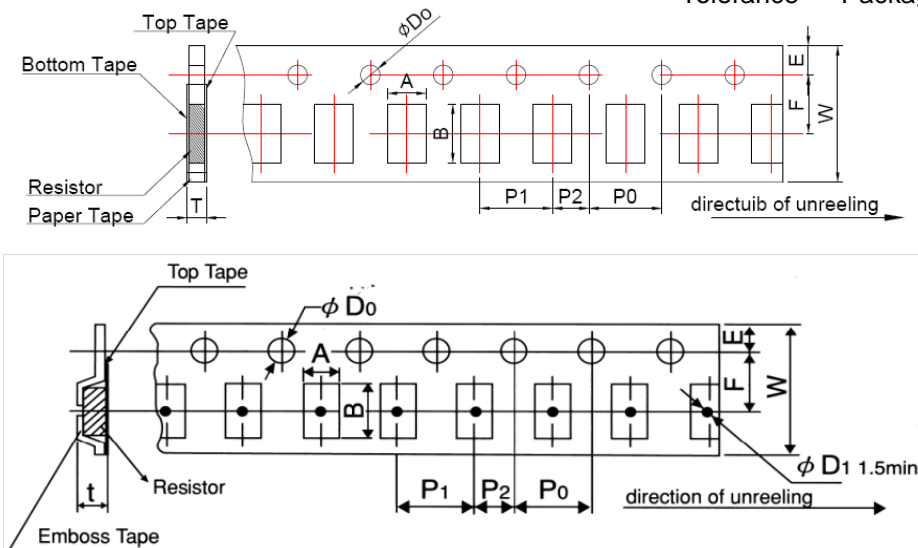
7. Number of Package:

Series	RLS06	RLS10	RLS12	RLS25
Pieces/Package	5000	4000	4000	4000

8. Label:



9. Packaging



Tape packaging dimension

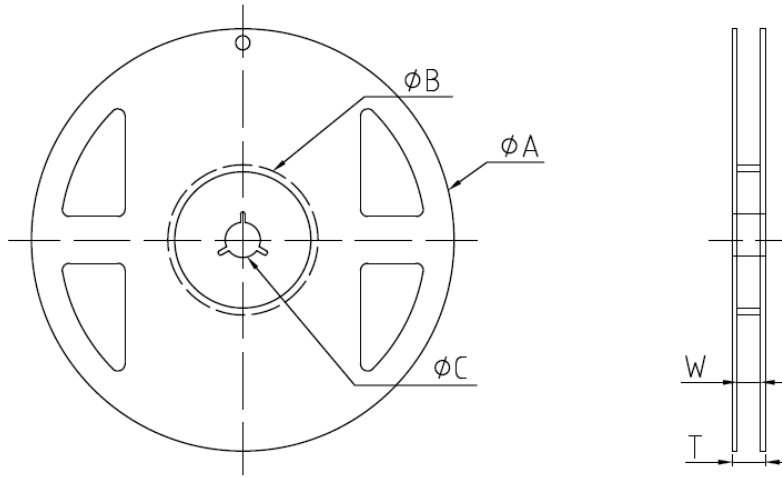
Packing	Type	A	B	W	F	E	P1	P2	P0	D0	T
Paper	RLS06	1.10	1.90	8.00	3.50	1.75	4.00	2.00	4.00	1.55	0.85
	RLS10	1.60	2.40	8.00	3.50	1.75	4.00	2.00	4.00	1.55	1.05
	RLS12	2.00	3.60	8.00	3.50	1.75	4.00	2.00	4.00	1.55	1.05
Embossed	RLS25	3.60	6.90	12.0	5.50	1.75	4.00	2.00	4.00	1.55	0.85
Tolerance		±0.15	±0.20	±0.20	±0.05	±0.10	±0.10	±0.10	±0.10	±0.10	±0.10



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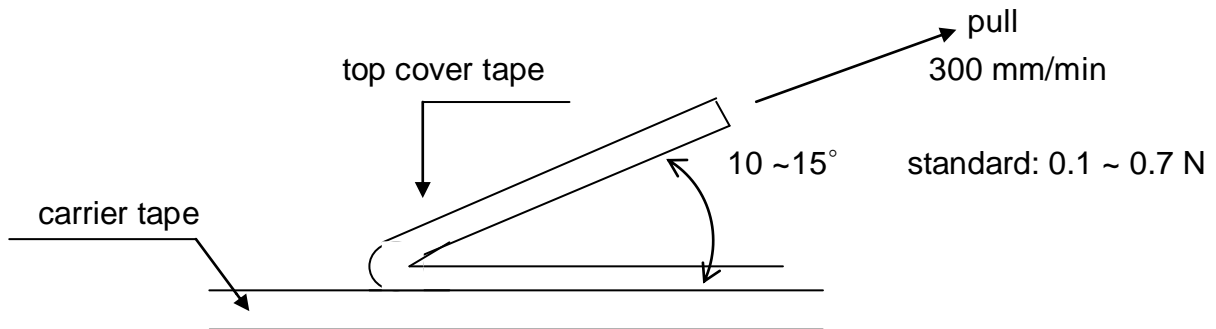
10. Reel Specification



Series	ϕA	ϕB	ϕC	W	T
RLS06 RLS10 RLS12	180 \pm 2.0	60 \pm 1.0	13.0 \pm 1.0	9.0 \pm 1.0	11.4 \pm 1.0
RLS25	180 \pm 2.0	60 \pm 1.0	13.0 \pm 1.0	13.0 \pm 1.0	15.4 \pm 1.0

11. Peeling Strength of Top Cover Tape

Test Condition: 0.1 to 0.7 N at a peel-off speed of 300 mm / min.



12. Storage Conditions:

Temperature: 5°C ~35°C, Humidity: 40%~75%

13. Shelf Life:

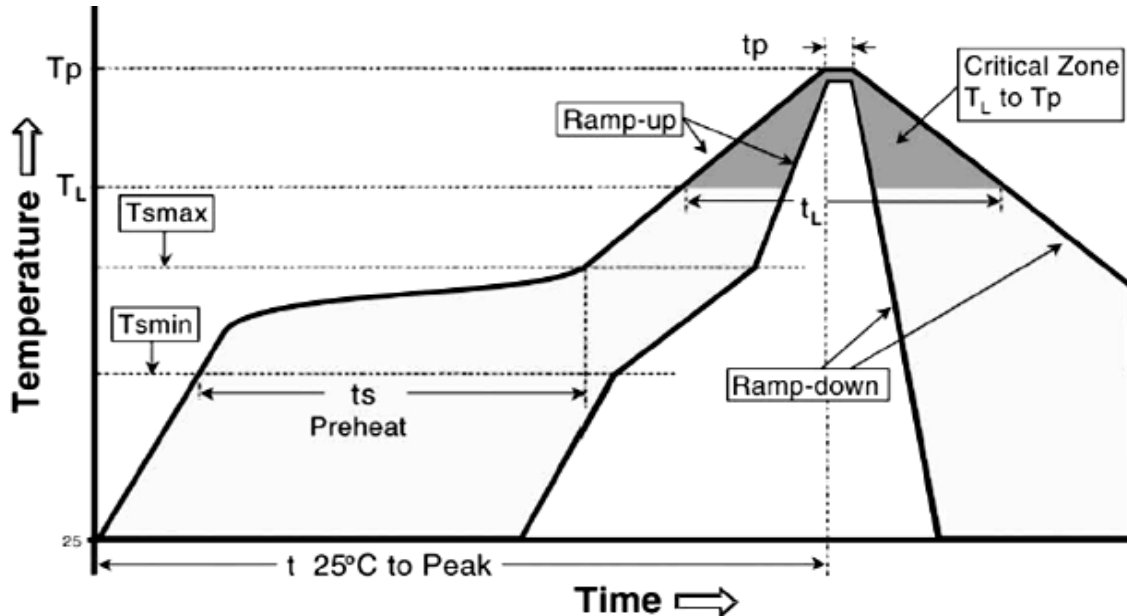
2 years from manufacturing date.



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14. Recommend IR – Reflow profile : (solder : Sn96.5 / Ag3 / Cu0.5)



Alloyed Re-flow times : 3 times

Remark : To avoid discoloration phenomena of chip on terminal electrodes, please use N2 Re-flow furnace .

Iron Solder: $350 \pm 10^{\circ}\text{C}$, $3 + 1 / - 0$ sec, 1 time

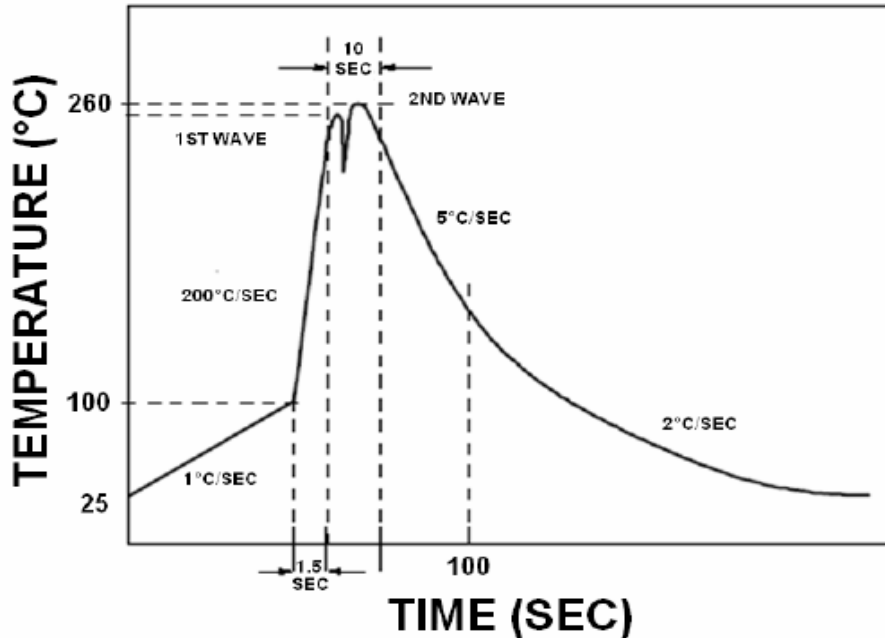
Profile Feature	Lead (Pb)-Free Assembly
Average ramp-up rate (T_{smax} to T_p)	$3^{\circ}\text{C} / \text{second max.}$
Preheat - Temperature Min (T_{smin}) - Temperature Max (T_{smax}) - Time (T_{smin} to T_{smax}) (t_s)	150°C 200°C 60 -150 seconds
Time maintained above : - Temperature (T_L) - Time (T_L)	217°C 60-120 seconds
Peak Temperature (T_p)	260°C
Time within $+0^{\circ}\text{C}$ to -5°C of actual Peak Temperature (t_p) ²	10 seconds
Ramp-down Rate	$6^{\circ}\text{C}/\text{second max.}$
Time 25°C to Peak Temperature	8minutes max.

15. Recommend Wave-Solder profile : (solder : Sn96.5 / Ag3 / Cu0.5)



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16. ECN

Engineering Change Notice: The customer will be informed with ECN if there is significant modification on the characteristics and materials described in Approval Sheet.

17. Manufacturing Country & City :

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